

Durethan® BKV50H3.0EF 703163
PA6-GF50

Envalior

Injection Molding, 50% Glass Reinforced, Heat Stabilized, Improved flow

ISO 1043 PA6-GF50

Rheological properties	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7 / *	%	ISO 294-4, 2577

Mechanical Properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	16700 / 11000	MPa	ISO 527
Stress at Break	220 / 140	MPa	ISO 527
Strain at Break	2.5 / 4	%	ISO 527
Impact Strength (Charpy), +23°C	90 / 90	kJ/m²	ISO 179/1eU
Impact Strength (Charpy), -30°C	90 / 80	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	15 / 20	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	15 / 15	kJ/m²	ISO 179/1eA
Puncture - maximum force, +23°C	950 / -	N	ISO 6603-2
Puncture - maximum force, -30°C	850 / -	N	ISO 6603-2
Puncture energy, +23°C	3.6 / -	J	ISO 6603-2
Puncture energy, -30°C	2.8 / -	J	ISO 6603-2

Thermal Properties	dry / cond	Unit	Test Standard
ISO Data			
Melting Temperature (10°C/min)	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	212 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75-1/-2

Other Properties	dry / cond	Unit	Test Standard
ISO Data			
Density	1600 / -	kg/m³	ISO 1183

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	280	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294

Characteristics
Processing

Injection Molding

Special Characteristics

Heat aging stabilized

Delivery form

Pellets

Injection Molding
PREPROCESSING

Residual moisture content: 0.03 - 0.12%

Drying temperature dry air dryer: 80 °C

Drying time dry air dryer 2 - 6 h

PROCESSING

Melt temperature (Tmin - Tmax): 270 - 290 °C

Mold temperature: 80 - 120 °C

Disclaimer

Liability Exclusion

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